

# ULTRA-SAFE™ EXP UNIT HEATER



## Applications

- Aircraft Hangars/Service Areas
- Chemical Storage/Handling Areas
- Coal Preparation Plants
- Compressor Stations
- Grain Elevators
- Oil Refineries and Rigs
- Paint Storage Areas
- Petrochemical Plants
- Sewage Pump Stations/Treatment Plants
- Spray Booths

Class I, Divisions 1 and 2, Groups C and D  
Class II, Divisions 1 and 2, Groups E, F and G  
Class I, Zones 1 and 2, Group IIB  
Temperature Code T3C, 320°F (160°C)

INDEECO's ULTRA-SAFE™ EXP explosion-proof unit heater is designed with both safety and versatility in mind. Unique ULTRA-SAFE™ EXP features include:

- **Industry's Lowest Ignition Temperature Code Rating:** T3C, 320°F (160°C)
- **Dual Overtemperature Protection:** With both automatic and manual reset overtemperature cutouts for additional safety.
- **Nontoxic Propylene Glycol Heat Transfer Fluid**
- **Low 70 PSIG Relief Valve Setting:** This assures that in an emergency, the initial escaping vapor temperature remains below the 320°F (160°C) ignition temperature.
- **Corrosive Resistant Options:** INDEECO offers three constructions suitable for most applications. Standard construction for use in dry non-corrosive areas includes: welded steel heat exchanger; powder-coated cabinet; epoxy-coated motor. A 316 stainless steel construction suitable for Waste Water Treatment Plants includes: 316 stainless steel heat exchanger, headers and tubes with aluminum fins; stainless steel cabinet; corrosive resistance hardware; epoxy-coated motor. Third construction is suitable for use in Chemical Plants where chlorides are present and includes: Heresite® coated heat exchanger, cabinet, fan blade; corrosive resistance hardware; epoxy-coated motor.

## Standard Construction Features

**Heat Exchanger** – Efficient liquid-to-air design utilizes an all welded steel headers and finned tube construction with spiral wound aluminum fins. Industrial grade INDEECO heating elements are immersed in a nontoxic, inhibited, propylene glycol heat transfer fluid that provides freeze protection down to -49°F (-45°C). The heat exchanger is hydrostatically tested at 350 psig. A pressure relief valve provides excess pressure protection and is set at 70 psig.

**Fan Motor Assembly** – Consists of an explosion-proof motor fitted with an aluminum fan blade. The motor has double-shielded, permanently lubricated ball bearings and automatic reset line breaking thermal overload protection. Motors furnished on standard units operate at line voltage and are prewired to the control enclosure so separate field wiring to the motor is not required.

The standard motor is rated for Class I, Groups C and D, Class II, Groups F and G. The minimum operating temperature is -14°F (-25°C) and the minimum storage temperature is -49°F (-45°C). Optional motor ratings are described on page 9.

**Cabinet/Louvers** – Industrial grade, corrosion resistant construction fabricated from powder coated 14-gauge galvanized steel. The adjustable louvers have minimum opening safety stops.

**Controls** – Factory mounted on the unit heater. Standard built-in controls include automatic and manual reset over-temperature cutouts, controlling magnetic contactor, 24-volt control circuit transformer and incoming power terminal blocks housed in a NEMA 7, 9 cast aluminum enclosure.

## Factory Built-in Options

Code	Option	Description	Availability Code (2)
C1	316 Stainless Steel Corrosion Resistant Construction (Waste Water Treatment Plants)	316 Stainless steel heat exchanger with aluminum fins, 316 stainless steel cabinet; aluminum fan blade; cast aluminum NEMA 4X, 7, 9 control enclosure; corrosion-resistant hardware; corrosion-resistant protective coated motor which has passed the ASTM B117 salt-spray test.	C
C2	Dirty Duty Corrosion-Resistant Construction (Chemical Plants)	Epoxy-coated motor; Heresite® coated heat exchanger cabinet and fan blade; cast aluminum NEMA 4X, 7, 9 control enclosure; corrosion resistant hardware; corrosion-resistant protective coated motor which has passed the ASTM B117 salt-spray test.	C
D	Disconnect Switch	Factory installed on the unit heater beside the control enclosure. This is an inexpensive and positive way to meet NEC/CEC requirements for a disconnecting means within sight of the heater.	S
E	Group E (Metal Dust) Construction	Class II, Group E (Metal Dust) Construction Temperature Code T3C, 320°F (160°C)	C
H	50 Hertz Motor	Optional motors for international requirements. Contact factory for KW availability.	C
K	"Warning" Pilot Light	Indicates when the thermal cutouts have tripped and the unit heater needs servicing.	AS
L	"Heater On" Pilot Light	Indicates when the electric heating elements are energized.	AS
M	Manual Reset Thermal Cutout with Backup Contactor	A pilot duty manual reset thermal cutout with a backup contactor is provided for independent secondary overtemperature protection. This option cannot be provided if option Code S or V are also specified.	AS
S	Auto/Fan Selector Switch	A two-position switch wired to the control circuit for auto (automatic heat) and fan only control. This selector switch cannot be provided if option Code M or V are also specified.	AS
T	Adjustable Thermostat	Factory installed and prewired to the control enclosure. Thermostat is adjustable from 50° to 90°F (10° to 32°C) range.	S
V	120 Volt Control Circuit	Can be provided when required for special external thermostat circuit. This option cannot be provided if option Code S or M are also specified. Nor can both K and L be specified.	AS

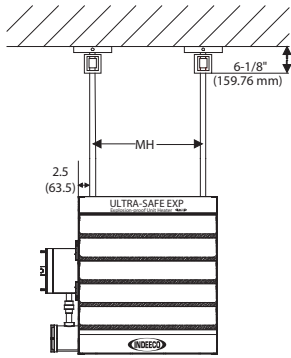
(2) S = Stock, AS = Assembly Stock, C = Custom Stock heaters ordered with assembly stock or custom options subject to longer delivery.

# ULTRA-SAFE™ EXP UNIT HEATER

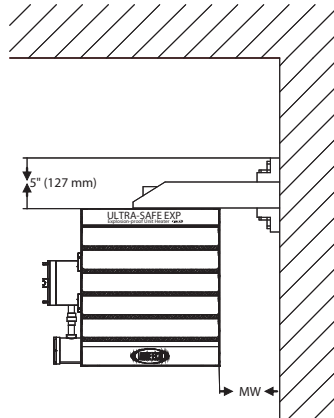
## Accessory Items

### ULTRA-SAFE™ EXP Heater Mounting Kits

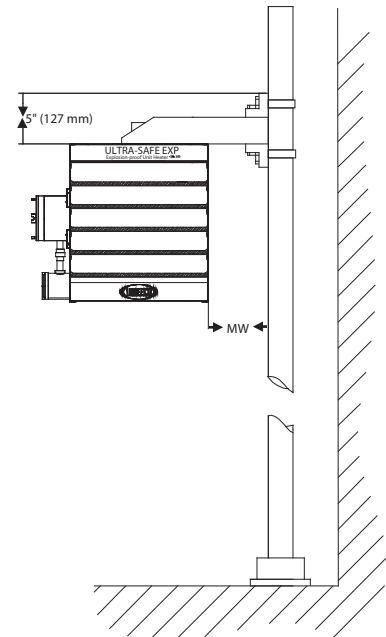
These are available for ceiling, wall and pole mounting configurations as described below. Specify type required and catalog number at time of order entry.



Ceiling Mounting Kit



Wall Mounting Kit



Pole Mounting Kit

Size	MH In. (mm)	MW In. (mm)
1	11.063 (281)	9 (228.6)
2	15.063 (382.6)	7 (177.8)
3	19.063 (484.2)	5 (127)

### Unit Heater Mounting Kits (One kit required per heater)

#### Mounting Kits for use with Standard Heater Powder Coated Construction

Catalog Number	Description	Availability
1022451	Ceiling Mounting Kit, for Frame Sizes 1, 2, 3	1 Week
1022452	Wall Mounting Kit, for Frame Size 1, 2, 3	
1022455	Pole Mounting Kit, for Frame Size 1, 2, 3	

### Unit Heater Mounting Kits (One kit required per heater)

#### Mounting Kits for use with Heaters which include optional Corrosion Resistant Codes C1 and C2

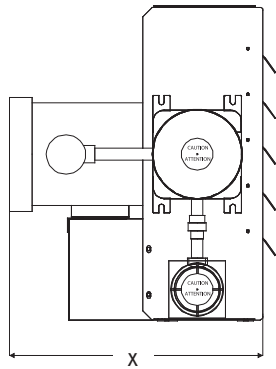
Catalog Number	Description	Availability
1022451-S	Corrosion Resistant Ceiling Mounting Kit, for Frame Sizes 1, 2, 3	1 Week
1022454-S	Corrosion Resistant Wall Mounting Kit, for Frame Size 1, 2, 3	
1022455-S	Corrosion Resistant Pole Mounting Kit, for Frame Size 1, 2, 3	

For corrosion resistant option, add - S to the end of item number.

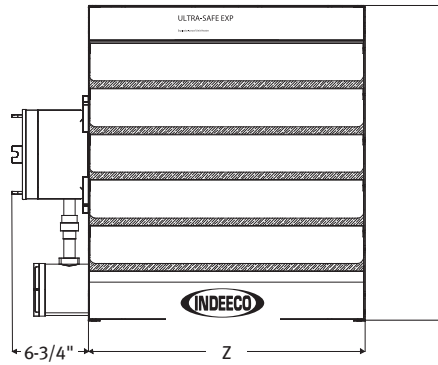
Remote Room Thermostat – Use catalog number 1007002. See page 95.

### Dimensions, Airflows and Weights

	KW Range	Size 1		Size 2		Size 3	
		3-5 KW	7.5-10 KW	15 KW	20 KW	25 KW	30 KW
<b>Overall Heater Dimensions</b>	'X' In. (mm)	18.25 (463.55)		18.25 (463.55)		20.00 (508)	
	'Y' In. (mm)	19.375 (492.125)		23.375 (593.725)		27.375 (695.325)	
	'Z' In. (mm)	16.063 (408)		20.188 (512.775)		24.188 (614.375)	
<b>Airflow Characteristics</b>	CFM (M3/Hr)	650	850	1800		3110	3850
	Throw Ft. (m)	15 (4.5)	25 (7.6)	45 (13.7)		65 (19.8)	75 (22.8)
<b>Motor/Fan</b>	RPM	1725					
	HP	1/4		1/4		1/2	
	Fan Diameter In. (mm)	12 (304.8)		16 (406.4)		20 (508)	
<b>Weight</b>	Net Lbs (Kg)	110 (49.89)		150 (68.03)		190 (86.18)	
	Shipping Lbs (Kg)	130 (58.96)		169 (76.65)		216 (97.97)	



Side View



Front View

# ULTRA-SAFE™ EXP UNIT HEATER

EXPLOSION-PROOF HEATERS

Class I, Divisions 1 and 2, Groups C and D  
 Class II, Divisions 1 and 2, Groups F and G  
 Class I, Zones 1 and 2, Group IIB  
 Temperature Code T3C, 320°F (160°C)



## ULTRA-SAFE™ EXP Unit Heater Listing

KW	Volts	Phase	Total Amps (1)	Frame Size	Approximate Air Temperature Rise °F (°C)	Catalog Number	Availability
3	208	1	17	1	15 (8)	233-FA-0036C	1 Week
	240	1	15	1	15 (8)	233-FA-0036J	
	208	3	10	1	15 (8)	233-FA-0036D	
	240	3	9	1	15 (8)	233-FA-0036K	
	480	3	5	1	15 (8)	233-FA-0036U	
	600	3	4	1	15 (8)	233-FA-0036Z	
5	208	1	26	1	25 (13)	233-FA-0056C	
	240	1	23	1	25 (13)	233-FA-0056J	
	208	3	16	1	25 (13)	233-FA-0056D	
	240	3	14	1	25 (13)	233-FA-0056K	
	480	3	7	1	25 (13)	233-FA-0056U	
	600	3	6	1	25 (13)	233-FA-0056Z	
7.5	208	1	38	1	28 (16)	233-FA-0086C	
	240	1	34	1	28 (16)	233-FA-0086J	
	208	3	23	1	28 (16)	233-FA-0086D	
	240	3	20	1	28 (16)	233-FA-0086K	
	480	3	10	1	28 (16)	233-FA-0086U	
	600	3	9	1	28 (16)	233-FA-0086Z	
10	240	1	44	1	38 (21)	233-FA-0106J	
	208	3	30	1	38 (21)	233-FA-0106D	
	240	3	26	1	38 (21)	233-FA-0106K	
	480	3	13	1	38 (21)	233-FA-0106U	
	600	3	11	1	38 (21)	233-FA-0106Z	
15	208	3	44	2	27 (15)	233-FB-0156D	
	240	3	38	2	27 (15)	233-FB-0156K	
	480	3	19	2	27 (15)	233-FB-0156U	
	600	3	16	2	27 (15)	233-FB-0156Z	
20	480	3	25	2	35 (19)	233-FB-0206U	
	600	3	21	2	35 (19)	233-FB-0206Z	
25	480	3	31	3	26 (14)	233-FC-0256U	
	600	3	25	3	26 (14)	233-FC-0256Z	
30	480	3	37	3	25 (13)	233-FC-0306U	
	600	3	30	3	25 (13)	233-FC-0306Z	

(1) Total Amps = Heating element amps and motor amps.

UNIT HEATER **ULTRA-SAFE™ EXP**  
**Explosion-Proof Unit Heater**

**Three Constructions to Choose From; Standard, Stainless Steel or Heresite®**

**Standard - Non-corrosive applications**

- Aircraft Hangars/Service Areas
- Coal Mines/Preparation Plants
- Gasoline Fueling/Storage Areas
- Paint Spraying/Storage Areas
- Utility Plants

**Optional 316 Stainless Steel or Heresite® Coating**

- Chemical Plants
- Chemical Storage/Handling Areas
- Food Processing Plants
- Oil Refineries
- Petrochemical Plants
- Sewage Treatment/Wastewater Treatment Plants

**Standard**

- 24VAC transformer
- Contactor
- Automatic and manual reset overtemperature thermal cutouts

**Heavy 14-Gauge Cabinet**

- Powder coated - standard
- 316 stainless steel or Heresite® coated - options

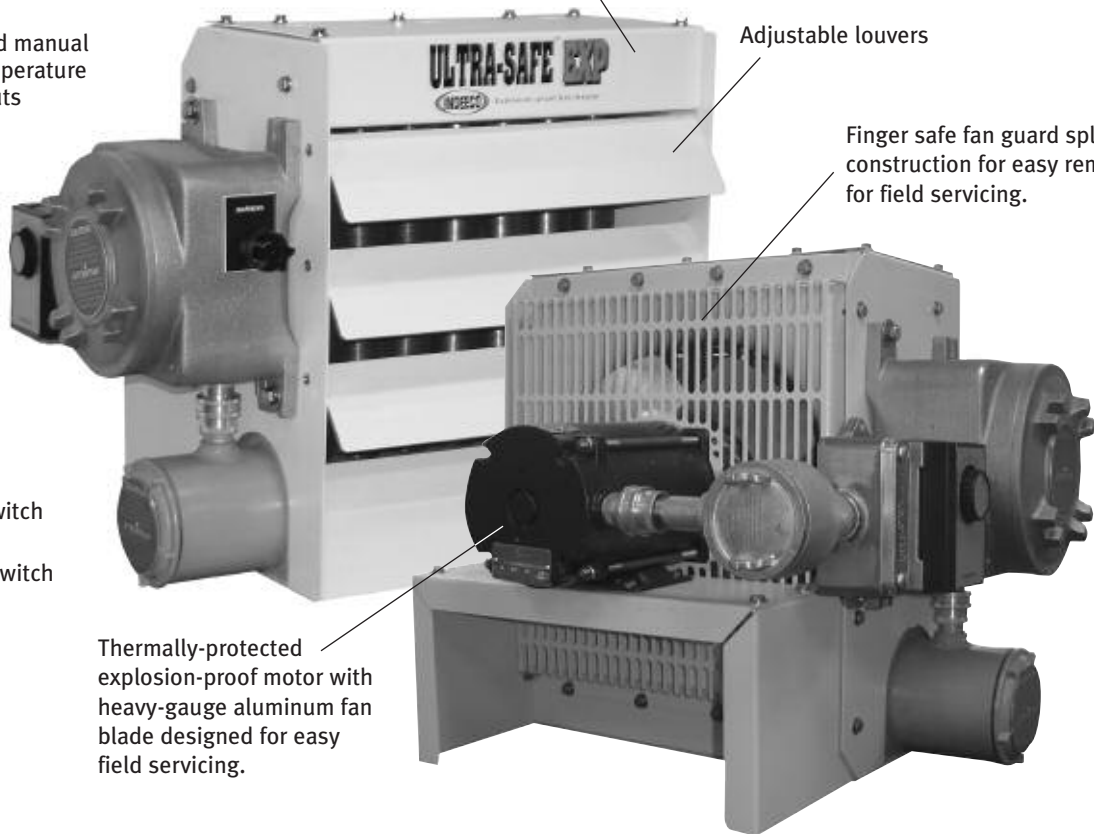
**Adjustable louvers**

Finger safe fan guard split construction for easy removal for field servicing.

**Optional**

- Disconnect switch with lockout
- Fan selector switch
- Thermostat

Thermally-protected explosion-proof motor with heavy-gauge aluminum fan blade designed for easy field servicing.



**Designed for Easy Servicing**

- Removable core
- Split fan guard
- Easy access to motor and fan
- Replaceable automatic and manual thermal cutouts
- Threaded control enclosure

**Heater Core**

All welded construction with:

- Painted steel heaters with steel tubes and spiral wound aluminum fins - standard
  - 316 stainless or heresite® construction - options
- Core can be easily removed through bottom of cabinet

Heresite® is a registered trademark of Heresite® Protective Coatings, Inc.